

# 9 1/2" Rear Drum Brake Kits Complete

Rear drum kits are all brand new parts and require no core.

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## 9 1/2" Rear Brake Drum Kit - Concourse GM A-Body, F-Body, X-Body

*Inline Tube carries all the components to get your drum brakes working like new again. We have every piece to make the system complete from the drums to the wheel cylinders. All of the pieces are available separate, or you can buy a kit that has it all.*

### Now Available: 1964-72 GM Rear Drum Brakes

Rear Drum Kits- Offered for the first time ever, a complete 9 1/2" rear drum kit (all brand new parts). This kit includes everything pictured (backing plates, wheel cylinders, drums, shoes) and all the hardware (springs, adjuster, space bar, special washer, cylinder pins and parking brake lever). It is the complete set, all parts are plated and color-coated factory correct. The best part; it comes completely assembled ready to bolt on to the axle housing taking the frustration out of your project. This item is an exact reproduction of the 9 1/2" GM Drum Assembly that was used on countless cars in the 60's and 70's. It was used on both the 10 and 12 bolt rear ends and all the mid size A, F & X-Body cars. The full size cars usually had the bigger 11" brakes so this does not suit the 11" big brake cars. For the first time, you can unbolt the old rusty stuff and bolt on show quality replacements without having to struggle with any assembly. This is a great restoration concourse item and may be purchased as a complete unit shown above, or Inline Tube has also manufactured all the items inside the drum and offers all the pieces separate. Many of these parts have been discontinued from GM and are only available here. To see other new drum products, visit [www.inlinetube.com](http://www.inlinetube.com) under the heading: New Products.

#### Applications:

**1964-72 A-Body GTO / LeMans, Cutlass / 442, Skylark / GS**

**1964-72 A-Body Chevelle / Monte Carlo / El Camino**

**1967-69 F-Body Camaro**

**1967-69 F-Body Firebird**

**1968-72 X-Body Nova**

**1971-74 X-Body Ventura / Apollo / Omega**

**1970-81 F-Body Pontiac Firebird / Trans Am / Formula,**

**1970-81 Chevrolet Camaro / Z-28**

<u>Part #</u>	<u>Description 9 1/2" Brakes - Left &amp; Right Assembly - No Splash Shield</u>	<u>Retail</u>
DBK67R1	GM F/X-Body 1967-69 Camaro / Firebird, 1968-74 Nova, 1971-74 Ventura	\$395.00
DBK70R1	GM F-Body 1970-74 Camaro / Firebird	\$395.00
DBK75R1	GM F-Body 1975-81 Camaro / Firebird	\$395.00
DBK65R1	GM A-Body 1964-67 Chevelle / GTO / 442 / Skylark	\$395.00
DBK68R1	GM A-Body 1968-72 Chevelle / GTO / 442 / Skylark	\$395.00
<u>Part #</u>	<u>Description 9 1/2" Brakes - Left &amp; Right Assembly - With Splash Shield</u>	<u>Retail</u>
DBK67R2	GM F/X-Body 1967-69 Camaro / Firebird, 1968-74 Nova, 1971-74 Ventura	\$425.00
DBK70R2	GM F-Body 1970-74 Camaro / Firebird	\$425.00
DBK75R2	GM F-Body 1975-81 Camaro / Firebird	\$425.00
DBK65R2	GM A-Body 1964-67 Chevelle / GTO / 442 / Skylark	\$425.00
DBK68R2	GM A-Body 1968-72 Chevelle / GTO / 442 / Skylark	\$425.00

Note: These kits come complete with rear parking brake cables. Inline Tube also offers these kits with and with out the splash shield. The splash shield is the half round edge that is welded to the backing plate. These backing plates have been seen both with and with out the splash shields which may of been an assembly plant location item, and has been seen more on Chevrolet products than any other make.

Inline tube.com

Order Line 800. 385. 9452  
Tech Support 586. 532. 1338

[www.Inlinetube.com](http://www.Inlinetube.com)

15066 Technology Dr  
Shelby Twp, MI 48315

# 9 1/2" Rear Drums Pieces of the Set

Rear drum kits all the pieces to make you drum function perfect again.

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## 9 1/2" Rear Brake Drum Kit - Concourse GM A-Body, F-Body, X-Body

*Inline Tube carries all the components to get your drum brakes working like new again. We have every piece to make the system complete from the drums to the wheel cylinders. All of the pieces are available separate, or you can buy a kit that has it all.*

<u>Part Number</u>	<u>Description</u>	<u>Price</u>
BAF105	9 1/2" - Rear Backing Plate GM A, F, X-Body-Chevelle, Nova, GTO, 442	\$69.00 ea.
BAF105A	9 1/2" - Rear Backing Plate GM A, F, X-Body-Chevelle, Nova, Camaro With Extra Splash Shield (Seen On Some Chevrolet Products)	\$84.00 ea.
WCN024	9 1/2" Rear Wheel Cylinder 7/8" Bore	\$18.00 ea.
WCN021	9 1/2" Rear Wheel Cylinder 15/16" Bore	\$21.00 ea.
WDN1950R	9 1/2" Rear Brake Drum-Finned	\$42.00 ea.
INLS7068	9 1/2" Rear Drum Spring Kit-for Both Right and Left	\$12.00
INAR253233	9 1/2" Rear Drum Adjuster Kit-for Both Right and Left	\$32.00
INLB242	9 1/2" Rear Drum Brake Shoes, Glued and Riveted-for Both Left and Right	\$29.00
INLCAP01	Blue Bleeder Caps	\$4.00 ea.
INL20089	5/16"-24 Bleeder Screw-Typical On GM Masters & Wheel Cylinders	\$2.00 ea.
INL6858	3/8"-24 Bleeder Screw-Typical On GM Calipers	\$2.00 ea.
BAF103	Wheel Cylinder Bolts-2 per Wheel Cylinder	\$1.80 ea.
BAF102	9 1/2" Drum Space Bar Spring-GM A, F, X-Body- 2 per car	\$3.00 ea.
BAF101	9 1/2" Brakes - Rear Wheel Cylinder Pin-GM A, F, X-Body	\$4.00 ea.
BAF100	9 1/2" Brakes - Rear Brake Shoe Washer-GM A, F, X-Body- 2 per car	\$3.50 ea.
BAF200	9 1/2" Brakes - Rear Drum Space Bar-GM A, F, X-Body	\$6.50 ea.
BAF201	9 1/2" Brakes - Parking Brake Drum Lever-GM A, F, X-Body- Right	\$13.50 ea.
BAF202	9 1/2" Brakes - Parking Brake Drum Lever-GM A, F, X-Body- Left	\$13.50 ea.
INL10121	GM Rear Drum Lock Washer, Used to Hold the Drum at the Factory 4pc	\$8.00
RE293	9 1/2" Brakes - Rear Parking Brake Cable-64-67 Chevelle, GTO, 442, GS	\$39.00 ea.
RE395	9 1/2" Brakes - Rear Parking Brake Cable-68-72 Chevelle, GTO, 442, GS	\$39.00 ea.
RE410	9 1/2" Brakes - Rear Parking Brake Cable-67-69 Camaro, Firebird, Nova	\$35.50 ea.
INL10318	9 1/2" Brakes - Rear Drum Backing Plate to Axle Bolts-GM A, F, X-Body 16 pc	\$22.00 ea.
INL10312	9 1/2" Brakes - 10-12 Bolt Rear Axle, Flange to Backing Plate Gasket GM A, F, X-Body	\$2.50 ea.



### **Inline Tube Exclusive**

**Ready to bolt on rear drum brakes for your concourse restoration?**

**Kits come complete with all the above parts assembled and color coated for that factory fresh look, saving you time and money.**



### **Rear Backing Plate Bolts**

**INL10318 -16 pc \$22.00**  
10 & 12 Bolt Rear Drum Backing Plate to Axle Flange, T Bolts, and Lock Nuts.

#### **Applications**

64-72 Chevelle, GTO, 442, Gran Sport  
67-69 Camaro, Firebird, Trans Am  
68-74 Nova, Ventura  
70-81 Camaro / Firebird / Trans Am

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Inline Tube has all the parts to rebuild those drums or upgrade to disc brakes.



## 9 1/2" Drum Backing Plate

### Exact Rear Drum Backing Plate for 9 1/2" Brakes

This rear drum backing plate will fit all GM cars with 9 1/2" rear drum brakes. This includes GMA, F.X-Body Chevelle, Camaro, GTO, 442, Nova and many others. The backing plate is painted black, an exact factory original, and an Inline Tube exclusive.

BAF105 Drum Backing Plate \$69.00 ea.



## 9 1/2" Drum Backing Plate

### Exact Rear Drum Backing Plate for 9 1/2" Brakes with Shield

This rear drum backing plate will fit all GM cars with 9 1/2" rear drum brakes. This includes GMA, F.X-Body Chevelle, Camaro, GTO, 442, Nova and many others. The backing plate is painted black, an exact factory original, and an Inline Tube exclusive.

BAF105a Drum Backing Plate \$84.00 ea.



## 9 1/2" Brake Bar Spring

### Exact Factory Original Brake Spring

This hard to find spring is never included in the spring kit, but is just as rusty as the rest. This spring slips over the end of the space bar and holds tension so the bar stays in place. This is an Inline Tube concourse restoration part. One per drum or two per car are needed.

BAF102 Space Bar Spring \$3.00 ea.



## 9 1/2" P-Brake Drum Lever

### Exact Rear Drum Hardware for 9 1/2" Brakes

This is the parking brake lever located on the inside of the drum. This lever gets pulled by the parking brake cable and holds the shoes to the drum. They are often exposed to the elements and as a result are often in very poor shape. One right and one left are needed per car.

BAF201 P-Brake Lever RT \$13.50 ea.



## 9 1/2" P-Brake Drum Lever

### Exact Rear Drum Hardware for 9 1/2" Brakes

This is the parking brake lever located on the inside of the drum. This lever gets pulled by the parking brake cable and holds the shoes to the drum. They are often exposed to the elements and as a result are often in very poor shape. One right and one left are needed per car.

BAF202 P-Brake Lever Lt \$13.50 ea.



## 9 1/2" Brakes Wheel Cyl Pin

### Exact Rear Drum Pin 9 1/2" Brakes

These pins go into both sides of the wheel cylinder and are used to activate the drum shoes. They are often rusty and pitted but can be replaced with this exclusive Inline Tube concourse product. Two are used per wheel cylinder or four per car for rear drums.

BAF101 Wheel Cylinder Pin \$4.00 ea.



## Wheel Cylinder Bolts

### Exact GM Wheel Cylinder Bolt

These bolts hold the wheel cylinder to the backing plate. They are usually rusty from years of road grime but can be replaced with this Inline Tube concourse product. Two are used per wheel cylinder or four per car with rear drums.

BAF103 Wheel Cylinder Bolts \$1.80 ea.



## 9 1/2" Brakes Rear Drum

### Exact Rear Drum Hardware for 9" brakes

The brake drum washer holds the rear drum pads in place so the springs can be installed & the space bar is used to hold the shoes apart so the wheel cylinder can be replaced. This is an exact Inline Tube reproduction.

BAF100 Brake Shoe Washer \$2.50 ea.

BAF200 Brake Space Bar \$5.50 ea.



## Caliper Bleeder Caps

### Exact GM Caliper Bleeder Cap

This cap was used on all GM calipers from the factory but after the first brake job they went M.I.A. This is a great concourse detail item that is almost always missing. They may need to be drilled out depending on bleeder head size. Also if they are forced over too big of a head they will split, so take care installing.

INLCP01 Caliper Bleeder Cap \$3.00ea.



## Rear Drum Washer Locks

### Exact GM Wheel Cylinder Bolt

These washers came on your car new from the factory. The drum was installed on the axle before the wheel and the lock was used to prevent it from falling off while in production. Two go on each side of the car.

INL10121 Washer Locks \$8.00 4pc



## Bleeder Screws

### Exact Factory Original Bleeder Screws

The bleeders are often rounded off from years of use but can now be replaced with an exact factory original, this Inline Tube concourse part. The smaller 5/16" is for masters and wheel cylinders, and the large 3/8" is used on calipers.

INL20089 5/16"-24 Bleeder \$2.00 ea.

INL6858 3/8"-24 Bleeder \$2.00 ea.



**Drum repair kits are for the anyone who wants to rebuild the original Delco wheel cylinder. Since so many different wheel cylinders were used, measure the bore of your cylinder prior ordering. This measurement will be a fractional size, such as 7/8", 15/16", 1".**

# Wheel Cylinders - Rear / Rebuild Kits / Drums

Inline Tube has all the parts to rebuild those drums or upgrade to disc brakes.

## Rear Drum Brakes

### Buick

#### Application - Make & Model

71-75 Electra / Le Sabre / Centurion  
77-85 Electra / Le Sabre / Centurion 9 1/2"  
77-81 Electra / Le Sabre / Centurion 11"

64-67 Skylark - Gran Sport  
68-69 Skylark - Gran Sport  
70-72 Skylark - Gran Sport

73-75 Buick - Apollo  
75-79 Buick - Skylark

73-75 Regal / Century  
76-77 Regal / Century  
78-81 Regal / Century



Wheel Cylinder	Price
WCN048	\$18.00
WCN024	\$18.00
WCN048	\$18.00
WCN021	\$21.00
WCN021	\$21.00
WCN024	\$18.00
WCN024	\$18.00
WCN021	\$21.00
WCN021	\$21.00
WCN024	\$18.00
WCN048	\$22.00
WCN025	\$22.00



Repair Kit	Price
WRK423	\$9.00
WRK418	\$9.00
WRK423	\$12.00
WRK423	\$9.00
WRK423	\$9.00
WRK418	\$9.00
WRK418	\$9.00
WRK423	\$9.00
WRK423	\$9.00
WRK418	\$9.00
WRK423	\$9.00
WRK886	\$12.00



Drum	Price
WDN1200R	\$39.00
WDN1950R	\$42.00
WDN1200R	\$39.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1200R	\$39.00
WDN1950R	\$42.00

## Rear Drum Brakes

### Chevrolet

#### Application - Make & Model

71-76 Impala - 11" Rear Brakes  
77-80 Impala - 11" Rear Brakes  
77-90 Impala - 9 1/2" Rear Brakes

70-75 Monte Carlo - 9 1/2" Brakes  
76-77 Monte Carlo - 9 1/2" Brakes  
78-88 Monte Carlo - 9 1/2" Brakes

64-67 Chevelle  
68-69 Chevelle  
70-72 Chevelle  
73-75 Chevelle

67-74 Nova / Chevy II  
75-79 Nova

67-69 Camaro  
70-75 Camaro  
76-81 Camaro



Wheel Cylinder	Price
WCN048	\$22.00
WCN048	\$22.00
WCN024	\$18.00
WCN024	\$18.00
WCN048	\$22.00
WCN025	\$22.00
WCN021	\$21.00
WCN021	\$21.00
WCN024	\$18.00
WCN024	\$18.00
WCN024	\$18.00
WCN021	\$21.00
WCN021	\$21.00
WCN024	\$18.00
WCN024	\$18.00
WCN021	\$21.00



Repair Kit	Price
WRK423	\$9.00
WRK423	\$9.00
WRK418	\$9.00
WRK418	\$9.00
WRK423	\$9.00
WRK886	\$12.00
WRK423	\$9.00
WRK423	\$9.00
WRK418	\$9.00
WRK418	\$9.00
WRK418	\$9.00
WRK423	\$9.00
WRK418	\$9.00
WRK418	\$9.00
WRK423	\$9.00



Drum	Price
WDN1200R	\$39.00
WDN1200R	\$39.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1200R	\$39.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00



Drum repair kits are for the anyone who wants to rebuild the original Delco wheel cylinder. Since so many different wheel cylinders were used, measure the bore of your cylinder prior ordering. This measurement will be a fractional size, such as 7/8", 15/16", 1".



### 9 1/2" Brakes Wheel Cyl Pin

**Exact Rear Drum Pin 9 1/2" Brakes**  
These pins go into both sides of the wheel cylinder and are used to activate the drum shoes. They are often rusty and pitted but can be replaced with this exclusive Inline Tube concourse product. Two are used per wheel cylinder or four per car for rear drums.

BAF101 Wheel Cylinder Pin \$4.00 ea.



### Wheel Cylinder Bolts

**Exact GM Wheel Cylinder Bolt**  
These bolts hold the wheel cylinder to the backing plate. They are usually rusty from years of road grime but can be replaced with this Inline Tube concourse product. Two are used per wheel cylinder or four per car with rear drums.

BAF103 Wheel Cylinder Bolts \$1.80 ea.

# Wheel Cylinders - Rear / Rebuild Kits / Drums

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## Rear Drum Brakes

### Oldsmobile

#### Application - Make & Model

64-66 Cutlass / 442  
67 Cutlass / 442  
68-69 Cutlass / 442  
70-72 Cutlass / 442  
73-75 Cutlass / 442  
76-77 Cutlass / 442  
78-88 Cutlass / 442

73-75 Omega  
76-78 Omega - 11" Rear Brakes  
73-75 Omega - 9 1/2" Rear Brakes



<u>Wheel Cylinder</u>	<u>Price</u>
WCN021	\$21.00
WCN024	\$18.00
WCN021	\$21.00
WCN024	\$18.00
WCN024	\$18.00
WCN048	\$22.00
WCN025	\$22.00
WCN024	\$18.00
WCN048	\$22.00
WCN021	\$21.00



<u>Repair Kit</u>	<u>Price</u>
WRK423	\$9.00
WRK418	\$9.00
WRK423	\$9.00
WRK418	\$9.00
WRK418	\$9.00
WRK423	\$9.00
WRK886	\$12.00
WRK418	\$9.00
WRK423	\$9.00
WRK423	\$9.00



<u>Drum</u>	<u>Price</u>
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1200R	\$39.00
WDN1950R	\$42.00
WDN1950R	\$42.00
WDN1200R	\$39.00
WDN1950R	\$42.00

## Rear Drum Brakes

### Pontiac

#### Application - Make & Model

65-70 Bonneville / Catalina / GP  
71-76 Bonneville / Catalina  
77-85 Bonneville / Catalina - 9 1/2" Brakes  
77-85 Bonneville / Catalina - 11" Rear Brakes

69-72 Grand Prix  
69-72 Grand Prix - 9 1/2" Rear Brakes  
69-72 Grand Prix - 11" Rear Brakes  
76-77 Grand Prix  
78-87 Grand Prix

64-66 LeMans / GTO  
67 LeMans / GTO  
68-72 LeMans / GTO  
73-74 LeMans

71-74 Ventura - Front Drum  
75-79 Ventura

67-69 Firebird / TA  
70-75 Firebird / TA  
76-81 Firebird / TA



<u>Wheel Cylinder</u>	<u>Price</u>
WCN048	\$22.00
WCN048	\$22.00
WCN024	\$18.00
WCN048	\$22.00
WCN024	\$18.00
WCN024	\$18.00
WCN048	\$22.00
WCN048	\$22.00
WCN025	\$22.00
WCN021	\$21.00
WCN024	\$18.00
WCN024	\$18.00
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WCN024	\$18.00
WCN024	\$18.00
WCN021	\$21.00



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WRK418	\$9.00
WRK423	\$9.00



<u>Drum</u>	<u>Price</u>
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### 9 1/2" Brakes Wheel Cyl Pin

**Exact Rear Drum Pin 9 1/2" Brakes**  
These pins go into both sides of the wheel cylinder and are used to activate the drum shoes. They are often rusty and pitted but can be replaced with this exclusive Inline Tube concourse product. Two are used per wheel cylinder or four per car for rear drums.

BAF101 Wheel Cylinder Pin \$4.00 ea.



### Wheel Cylinder Bolts

**Exact GM Wheel Cylinder Bolt**  
These bolts hold the wheel cylinder to the backing plate. They are usually rusty from years of road grime but can be replaced with this Inline Tube concourse product. Two are used per wheel cylinder or four per car with rear drums.

BAF103 Wheel Cylinder Bolts \$1.80 ea.



