

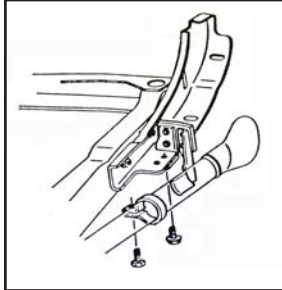


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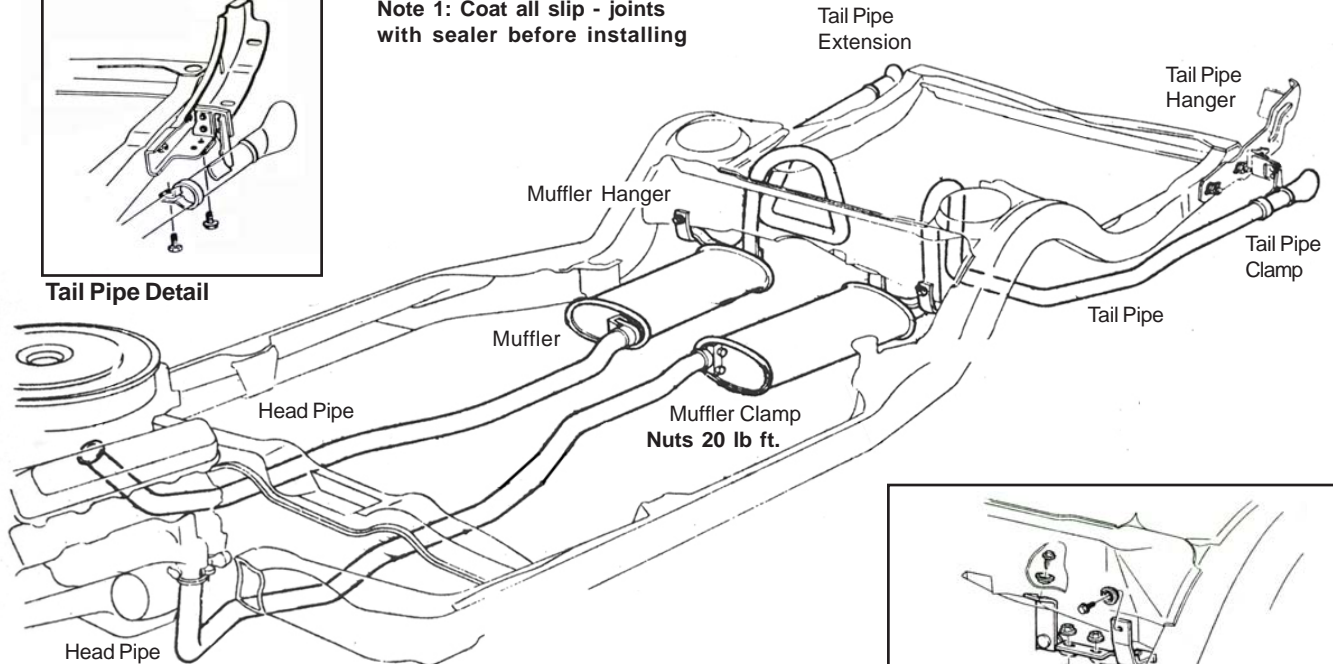
1970-72 Cutlass, 442, W-30, Rallye 350, with cut out bumper installation Guide

Enclosed Contents: Complete system: 2 Head Pipes with collars, 2 mufflers, 2 muffler hangers, 4 muffler clamps, 2 tail pipes, 2 tail pipe hangers, 2 tail pipe clamps



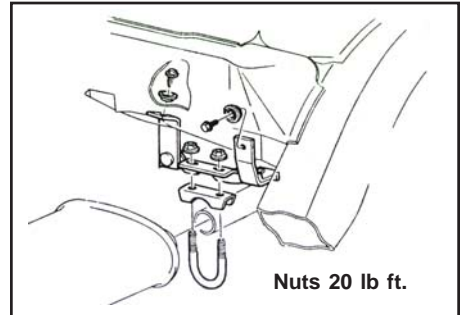
Tail Pipe Detail

Note 1: Coat all slip - joints with sealer before installing



Coat I.D. with sealer if required to insure leak tight joint.

Head bolts 25 lb ft. one bolt to each manifold is to be tightened finger tight with parts seated before other bolt is tightened.



Muffler Hanger Detail

Read First

You have purchased a Inline Tube fitted exhaust system - This means that every piece was made off a factory original that has been fitted to an actual car and adjustments made to ensure a factory fit. These systems use the factory hangers and are designed to be stock systems. In some cases larger than stock pipes are offered and may have tighter tolerances in critical areas and need more adjustment when fitting to the car. It is recommended that these systems be installed by a exhaust specialist or maintenance facility with a car lift.

Step 1. Remove your old exhaust system and hangers. Due to the age of the car, the system may have been replaced several times over the years. If your car happens to have the original exhaust you may notice slight differences in the new system since there were many different manufactures that made the components for the automotive companies. None of these differences will affect the fit or appearance.

Step 2. Install exhaust system and hardware as the above diagram shows (loose or finger tight). Once all the pieces are in place, you are ready to adjust the system. There are several inches of adjustment in the system at the pipe connections. Slowly tighten up the system from the head pipe to the tail pipes making proper adjustments, once the system is final adjusted, tighten to the specifications above - do not over tighten clamps. Chrome extensions are adjusted to personal preference and must be tack welded into place once system is installed.

Step 3. If you run into problems, your maintenance manual will provide further instructions on exhaust in section 3 Fuel / Exhaust. This sheet is intended for use as a basic guide to help install exhaust. If you are unsure about any part of the installation procedure, consult a professional mechanic. Inline Tube assumes no responsibility for improperly installed exhaust.



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